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**DAIRY PLANTS  
SURVEYED and  
APPROVED for  
USDA GRADING  
SERVICE**

PROCUREMENT SECTION  
CURRENT SERIAL RECORDS

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Poultry and Dairy Quality Division  
Washington, D. C.



## PREFACE

The dairy processing plants listed in this publication are approved for USDA grading service. Such service is limited to the product(s) shown as manufactured by the respective plant and does not constitute an endorsement of quality unless the product also has been inspected and meets U.S. Grade Standards or other quality specifications of buyer and seller. Official plant approval is based on compliance with the Dairy Division Regulation, "General Specifications for Dairy Plants Approved for USDA Inspection and Grading Service." Approval is determined by a detailed inspection of over 100 items including milk supply, plant facilities, condition of equipment, sanitary practices, and processing procedures.

The USDA Plant Inspection Program is widely used by the dairy industry. It is recognized by dairy plant managers as an important means for improving and maintaining a sound operation for the production of products that will meet specific grade or contract requirements, and have uniform quality essential for buyer and consumer approval and protection. Buyers, too, find this publication a reliable guide to sources for dependable dairy products.

The Inspection and Grading Branch also provides service under its Resident Grading and Quality Control Service. Plants using this service are shown in this publication with an asterisk. This full-time Program offers on-the-spot official grading of the plant's manufactured products, laboratory testing and quality control, and plant inspection services. The Resident Program also makes available to the plant manager the technical know-how and experience of the Inspection and Grading Branch supervisory staff, including chemists and bacteriologists, for help in solving product quality problems.

The Plant Inspection, Resident Grading and Quality Control Services are available on a voluntary basis, and fees are charged to cover costs. Managers of dairy plants or other interested parties may obtain information about these services by contacting the nearest Inspection and Grading Branch regional office. (See directory of offices inside of back cover.)

Plants listed in this publication are identified (where available) by State-assigned code numbers in accordance with the national uniform coding system known as FIPS (Federal Information Processing Standards). Each state has been assigned a two-digit number which appears in this publication following the name of the State. The State-assigned plant numbers identifying the plant precede the plant name.

This publication is revised every three months to reflect changes in plant approval and to include new plants.

USDA inspection and grading services are performed under the "USDA Regulations Governing Grading and Inspection of Manufactured or Processed Dairy Products," Title 7, Chapter I, Part 58, Sections 58.1-58.63, of the Code of Federal Regulations.



Codes listed below denote products which are eligible for  
 USDA grading or inspection service at USDA approved  
 dairy plants listed in this publication

Butter Products - B

B1 Butter  
 B2 Whipped Butter  
 B3 Anhydrous Milk Fat  
 B4 Butteroil  
 B5 99.8% Milk Fat from Whey Cream  
 B6 Concentrated Milkfat

Cheese and Cheese Products - C

C1 Cheddar  
 C2 Colby  
 C3 American (Cheddar, Colby, Granular  
 Curd, Washed Curd)  
 C4 Swiss  
 C5 Brick  
 C6 Muenster  
 C7 Monterey Jack  
 C8 Limburger  
 C9 Neufchatel  
 C10 Cream  
 C11 Bakers  
 C12 Cottage  
 C13 Farmers  
 C14 Ricotta  
 C15 Ricottone  
 C16 Blue  
 C17 Mozzarella, Part Skim Mozzarella,  
 Low Moisture Mozzarella, Low  
 Moisture Part Skim Mozzarella  
 C18 Provolone  
 C19 Scamorze, Part Skim Scamorze, Low  
 Moisture Scamorze, Low Moisture  
 Part Skim Scamorze  
 C20 Parmesan  
 C21 Romano  
 C22 Hard Grating Cheese  
 C23 Grated or Shredded Cheese  
 C24 Grated American Cheese Food  
 C25 Dry Pasteurized Process American Cheese  
 C26 Dry Pasteurized Process Cheese Food  
 C27 Cold-Pack Cheese  
 C28 Cold-Pack Cheese Food  
 C29 Blended Dried Cheese  
 C30 Edam  
 C31 Gouda  
 C32 Ground Natural Cheese  
 C33 Caciocavallo  
 C34 Asiago  
 C35 Queso Blanco  
 C36 Gorgonzola  
 C37 Bondost  
 C38 Cheese Curd  
 C39 Brie  
 C40 Camembert  
 C41 Feta  
 C42 Fontinello  
 C43 Port du Salut

Dry Milk Products - D

D1 Nonfat Dry milk, Spray Process  
 D2 Instant Nonfat Dry Milk  
 D3 Nonfat Dry Milk, Roller Process  
 D4 Dry Whole Milk, Spray Process  
 D5 Dry Whole Milk, Roller Process  
 D6 Dry Buttermilk, Spray Process  
 D7 Dry Buttermilk, Roller Process  
 D8 Dry Whey  
 D9 Dry Skim Milk-Buttermilk Blend, Spray

Milk and Dairy Products - M

M1 Whole Milk  
 M2 Cream  
 M3 Whey Cream  
 M4 Sour Cream (Plant cultured)  
 M5 Plastic Cream  
 M6 Packaged Coffee Cream  
 M7 Skim Milk  
 M8 Condensed Skim Milk  
 M9 Condensed Milk  
 M10 Sweetened Condensed Milk  
 M11 Evaporated Milk  
 M12 Buttermilk  
 M13 Condensed Buttermilk  
 M14 Whey  
 M15 Condensed Whey  
 M16 Ice Cream Mix Base  
 M17 Infant Formula  
 M18 Neutralized Buttermilk  
 M19 Condensed Neutralized Buttermilk  
 M20 Whey Protein Concentrate  
 M21 Canned Milk  
 M22 Ice Milk Shake Mix

Codes continued on next page.



Codes listed below denote products which are eligible for  
USDA grading or inspection service at USDA approved  
dairy plants listed in this publication

Specialty Products - S

S1 Dry Whey - Buttermilk Blend  
S2 Dry Whey-Skim Milk Blend  
S3 Dry Dairy Blend  
(All Dairy Ingredients)  
S4 Dry Dairy Blend (With Cereal  
Ingredients)  
S5 Calcium Reduced Dried Skim Milk  
S6 Dry Cream Substitute  
S7 Dry Non-Dairy Food Products  
S8 High-Acid Dry Cream  
S9 Instant Diet Foods  
S10 Lactose  
S11 Dry Cultured Buttermilk  
S12 Sodium Caseinate  
S13 Dry Malted Milk  
S14 Condensed Infant Formula for Drying  
S15 Dry Infant Formula  
S16 Yogurt  
S17 Dry Yeast  
S18 Dry Mix Base for Frozen Desserts  
S19 Dairy Topping  
S20 Non-Dairy Topping  
S21 Pudding

Specialty Products - S (Cont.)

S22 Dried Skim Milk Modified with Calcium  
Hydroxide and Di-sodium Phosphate  
S23 Dry Modified Whey - Caseinate Blend  
S24 Whey Soy Drink Mix  
S25 Dry Whey-Soya-Caseinate Blend  
S26 Dry Neutralized Buttermilk  
S27 Dry Neutralized Whey  
S28 Dry Whey Caseinate Blend  
S29 Dry Whey-Soya Isolate Blend  
S30 Dry Whey-Soya-Vegetable Fat Blend  
S31 Dry Partially Delactosed Whey  
S32 Dry Partially Demineralized Whey  
S33 Dry Whey Protein Concentrate  
S34 White Sauce Mix  
S35 Extruded Yeast-Soya Blends  
S36 Dry Yeast-Whey Blends  
S37 Dry Yogurt

Codes shown below denote processing or packaging operations which meet USDA re-  
quirements for facilities and sanitation. Approval is limited to the designated  
kind of operation, and does not constitute eligibility for grading of finished  
products from such operation, unless the bulk dairy products or source ingredients  
for packaging or processing are made by a USDA approved plant. See page 3 and  
above for codes indicating products eligible for USDA grading.

Packaging and Processing - P

P1 Butter Packaging  
P2 Butter Canning  
P3 Nonfat Dry Milk Packaging  
P4 Instant Nonfat Dry Milk Packaging  
P5 Dry Whole Milk Packaging  
P6 Dry Infant Formula Packaging  
P7 Dry Cream Substitute Packaging  
P8 Diet Food Packaging  
P9 Cheese Processing  
P10 Natural Cheese Packaging  
P11 Dry Egg Solids Mix Packaging  
P12 Dry Meat Loaf Mix Packaging  
P13 Butteroil Processing  
P14 Grated or Shredded Cheese Drying  
P15 Dry Dairy Blend Packaging  
P16 Egg Nog Dry Blending and Packaging

Packaging and Processing - P (Cont.)

P17 Dry Food Products Blending and  
Packaging  
P18 Whey Caseinate Blend Drying  
P19 Cold-Pack Cheese and Cold-Pack  
Cheese Food Manufacturing and  
Packaging  
\*P20 Margarine Processing and Packaging  
\*P21 Whipped Margarine Processing and  
Packaging  
P22 Casein Conversion and Caseinate Drying  
P23 Pasteurized Process Cheese Drying  
and Packaging  
P24 Pasteurized Process Cheese Food  
Drying and Packaging

\*Manufactured from Vegetable Oil. (Margarine made with animal fat ingredients  
is under inspection of Animal and Plant Health Inspection Service, USDA.)



DAIRY PLANTS SURVEYED AND  
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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>ALABAMA-01</u>			
22	M & T Cheese Co., Inc	Uniontown	C3 M3
<u>ARIZONA-04</u>			
15	United Dairymen of Arizona	Tempe	B1 C3 D1 D6 P1
<u>ARKANSAS-05</u>			
801	Carnation Company	Harrison	M1
12	Hills Valley Foods, Inc.	Batesville	C3 M3
310	Kraft Foods	Bentonville	C1 C2 C4 C5 C6 C7 M2 M3
336	Kraft Foods	Berryville	C3 C7 M2 M3
698	Pet, Inc.	Siloam Springs	M1
60	Sugar Creek Foods	Russellville	B1 M1 M12 P1
	Div. of Beatrice Foods		
<u>CALIFORNIA-06</u>			
655	Adohr Farms	Tulare	M14
649	California Coop. Creamery	Petaluma	B1 M9 D1 D6 S33
720	California Milk Producers	Artesia	C1 C7 D1 M2 M8
36	Carnation Co.	Gustine	M11
2988	Consolidated Dairy Products	Los Angeles	P1
2	Crystal Cream & Butter Co.	Sacramento	B1 D1 P1
6	*Dairyman's Coop. Cry. Assn.	Tulare	B1 D1 D6 M14 M15 P1 S3
31	Danish Cry. Assn.	Fresno	B1 D1 D6 P1
219	Foremost Foods Co.	Hughson	B1 B3 D1
33	Foremost Foods Co.	Lemoore	C17
541	Foremost Foods Co.	Loleta	M2
338	Foremost Foods Co.	Los Banos	D2 P4
2401	Foremost Foods Co.	Willows	D1 D6 M2 M9
3493	Gilt Edge Cry.	San Francisco	P1
4484	Glenn Milk Producers Assn.	Willows	B1 D1 D6
1187	Humboldt Cry. Assn.	Fernbridge	B1 D1 D2 D4 D6
10	Knudsen Corp.	Los Angeles	B1
311	Knudsen Dairy Products	Tipton	B1 D1
53	Knudsen Foods Products	Modesto	D1 M2
25	Knudsen Foods Products	Visalia	M14
65	Leprino Cheese Company	Newman	C17
69	Leprino Cheese Company	Tracy	C17 D8 M2 M20 S33
229	Masson Cheese Corp.	Bell	C33 P14
5856	Minit Mix	Garden Grove	P17
178	Nemcal, Inc.	Lodi	P3
3144	Safeway	Hanford	M14
748	San Joaquin Valley Dairymen	Los Banos	B1 D1 D6 M9 P1
1738	San Joaquin Valley Dairymen	Newman	B1 D1 D6 M2 P1

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>CALIFORNIA-06 (Cont.)</u>			
578	Sonoma Mission Creamery	South San Francisco	B1 D6
96	Stauffer Chemical Co.	Visalia	S10 S31 S33
1302	Wilsey Bennett Co.	San Francisco	P1
44	Wilsey Foods Co.	City of Commerce	P1
5536	Wilsey Foods Co.	Los Angeles	P1 P20
<u>COLORADO-08</u>			
128	Beatrice Foods Co.	Denver	B1 P1
91	Carnation Co.	Johnstown	M11
56	Leprino Cheese Co.	Denver	C14 C17 P10
<u>CONNECTICUT-09</u>			
111	Yankee Milk Inc.	Newington	B1 D1 D2 D4 D6 M2 M6 M8 S19
<u>GEORGIA-13</u>			
080	Atlanta Dairies Coop.	Carrollton	C3 M3
315	McCadam McGregor Foods	Atlanta	P10
<u>IDAHO-16</u>			
16	Dairymen's Creamery Assn., Inc.	Caldwell	B1 D1 D6 D8 P1
46	Kraft Foods	Blackfoot	C3 C7 C17 M3
48	Kraft Foods	Caldwell	C1 M14
47	Kraft Foods	Carey	C3 M3
2	Kraft Foods	Pocatello	P10
50	Kraft Foods	Ririe	C2 C5 C6 C7
52	Kraft Foods	Rupert	C3 C4 M3
35	Meadow Gold Dairies	Boise	B1
59	Nelson Ricks Cry. Co.	Rexburg	C1 C7
66	Pet, Inc.	Buhl	M11
65	Salmon Valley Cheese Co.	Salmon	C3 M3
71	Swift & Company	Twin Falls	B3 B5 C3 C7 C17 M3
3	Swiss Village Cheese Co.	Nampa	C3 C7
11	Western Food Processing	Idaho Falls	S4 S6 S8 P23
76	Western General Dairies	Idaho Falls	B1 C3 D1 D4 D6
60	Ward's Cheese	Richfield	C3 M3
<u>ILLINOIS-17</u>			
65	Berkshire Foods, Inc.	Chicago	P1
2650	Carnation Co.	Jacksonville	P7 S6

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>ILLINOIS-17 (Cont.)</u>			
900	Cloud Machine Co.	Skokie	P4 P7
56	Danish Maid Butter Co.	Chicago	P1 P13
267	Dean Foods	Pecatonica	P7 P17 S6 S34
135	Dean Foods	Rockford	C11 M15 S6 P7
77-M	Dry Milk Products, Inc.	Decatur	S3 S4 S25
559	Kolb-Lena	Lena	C1 C2 C4 C39 C40 C41
561	Kraft Foods	Galena	C3 C4 M3
564	Kraft Foods	Milledgeville	C4 M3
565	Kraft Foods	Stockton	C4 M3
185-M	Lauritzem and Co.	Wheeling	P8 P11 P12 P15 P17
586-M	Lorraine Cheese Co.	Pittsfield	C4 M3
205	Milnot Co.	Litchfield	B1
511	Tate Cheese Co.	Valley City	P9
520	Warren Cheese Plant	Warren	C17 C18 M3
<u>INDIANA-18</u>			
1226	County Line Cheese Co.	Shipsewana	M1
61	Goshen Milk Co., Div. of Orrville Milk Co.	Goshen	D1 D6 M2 M8 M9 M13
95	Graham Cheese Corp.	Elnora	C1 C2 C3 M3
119	Kraft Foods	Dale	C2 C16 M3
1123	Miami Valley Milk Producers Assn.	Muncie	B1 M12 P1
62	Middlebury Coop. Cry. Co.	Middlebury	B1
65	New Paris Cry. Co.	New Paris	B1 M1 M2
679	Pet, Inc.	Angola	M1
962	Salem Cheese and Milk Co.	Salem	C3
862	Wayne Coop. Milk Producers, Inc.	Ft. Wayne	D1 M2 M7 M9
<u>IOWA-19</u>			
313	Ackley Cry. & Locker Plant Inc.	Ackley	M1
346	Allerton Manufacturing Co.	Allerton	S5
306	Assoc. Milk Producers, Inc.	Arlington	B1 D1 M12
71	Assoc. Milk Producers, Inc.	Festina	M1
118	Assoc. Milk Producers, Inc.	Jesup	D1 D6 D8 M1 M2 M13
30	Assoc. Milk Producers, Inc.	Kimballton	B1 M1
75	Assoc. Milk Producers, Inc.	Lytton	D1 M1 M2
105	*Assoc. Milk Producers, Inc.	Mason City	D2 P3 P4
55	Assoc. Milk Producers, Inc.	Ryan	M1

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>IOWA-19 (Cont.)</u>			
296	Assoc. Milk Producers, Inc.	Sanborn	C1 M2 M3 M15
96	*Assoc. Milk Producers, Inc.	Sibley	D1 D2 M2
5	Assoc. Milk Producers, Inc.	Whittemore	C3 D8 M3
5	Assoc. Milk Producers, Inc. (Creamery Division)	Whittemore	M1
12	Bancroft Coop. Cry.	Bancroft	M1
16	Bremer Coop. Cry Co.	Waverly	M1
21	Calhoun Coop. Cry.	Lansing	M1
23	Carnation Company (North Plant)	Waverly	D2 P4 P7 P8 S9
25	Carnation Company (South Plant)	Waverly	D2 P4 S6
302	Decorah Cry. Co.	Decorah	C3 M3 M15
299	Everts Milk Rowte	Holland	M1
35	Farmers Butter & Dairy Coop.	Fredericksburg	B1 C1 C3 D1 M3 M15
1	Farmers Coop. Cheese Factory of Frankville	Postville	C3 M3
196	Farmers Coop. Cry. Assn.	Cresco	B1 D1 M12
198	Farmers Coop. Cry. Assn.	Garner	B1 M1
319	Farmers Coop. Cry. Co.	Greeley	M1
39	Farmers Coop. Cry. Co.	Waterville	M1
49	Farmers Creamery Company	Graettinger	M1
7	Gunder Coop. Cheese Factory	Postville	C3 M3 M14
304	Kesley Coop. Cry.	Kesley	M1
214	Lake Mills Coop. Cry. Land O'Lakes	Lake Mills Hudson	B1 M1 M7 P20
28	Ludlow Community Dairy, Inc.	Waukon	C3 M3
294	Meadow Land Dairy Assn.	Waukon	B1 D1 D6 D8 S3
666	Meinerz Creamery Co.	Cedar Rapids	M1
77	Meinerz Creamery Co.	Preston	C1 C17 C18 C21 M2 M3 M15
344	Meinerz Creamery Co.	Sully	M1
305	Meinerz Cry. of Iowa	Fredericksburg	B1 C1 C10 C17 D6 D8 M15
354	Merrick Foods of Iowa	Sioux Center	P23 S5 S6 S12 S24 S25 S28 S29 S30
79	Mid-America Dairymen, Inc.	Brayton	M1
289	Mid-America Dairymen, Inc.	Des Moines	M1
292	Mid-America Dairymen, Inc.	Sully	M1
	Miss. Valley Milk Prod. Assn.	Corydon	M1
287	Miss. Valley Milk Prod. Assn. (Terminal Street)	Dubuque	M1
22	Miss. Valley Milk Prod. Assn.	Hopkinton	C1 M3
61	Miss. Valley Milk Prod. Assn.	Waterloo	M1
328	Miss. Valley Milk Prod. Assn.	Knoxville	M1

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>IOWA-19 (Cont.)</u>			
89	Miss. Valley Milk Prod. Assn.	Luana	C1 C4 D8 M2 M3
288	Miss. Valley Milk Prod. Assn.	Maquoketa	B1 D1 D6 M8
48	Miss. Valley Milk Prod. Assn.	New Albin	C1 M3
76	Miss. Valley Milk Prod. Assn.	Waverly	M1
91	Oran Coop. Cry. Co.	Oran	M1
314	Potter Siding Coop. Cry. Co.	Tripoli	B1 M1 M12
93	Ridgeway Dairy	Ridgeway	C1 C6 M3 M14
99	Schley Cheese Co.	Cresco	C3 M3 M14
325	St. Lucas Co-op Creamery	St. Lucas	M1
326	Stacyville Coop. Cry. Assn.	Stacyville	M1
106	State Center Farmers Coop. Cry. Assn	State Center	C3 M3
107	Twin County Dairy, Inc.	Kalona	C1 M3
34	Wapsie Valley Cry., Inc.	Independence	C3 M3
96	*Weldon Farm Products, Inc.	Sibley	P4
47	Wilton Milk Products Co.	Wilton	C1 M3
9	Wisconsin Dairies Coop.	Postville	M1
<u>KANSAS-20</u>			
102	All Star Dairy	Garnett	C3 M3
461	Assoc. Milk Producers, Inc.	Hillsboro	C1 D1 D8 M3 M15
497	Assoc. Milk Producers, Inc.	Linn	M1
105	Atwood Cheese, Inc.	Atwood	C1 M3
126	Bit O'Gold Cheese, Inc.	Wamego	C1 M3
180	Dwight-Alma Dairy Products	Alma	C1 M3
351	Mid-America Dairyman, Inc.	Erie	M1
120	Mid-America Dairyman, Inc.	Ottawa	M1
350	*Mid-America Dairyman, Inc.	Sabetha	B1 D1 D6 M2 M7 M8 P1
375	Pioneer Cheese Co.	Moundridge	C1 M3
149	Pioneer Cheese Co., Inc.	Hoisington	C3 M3
300	Mattox Milk Transfer Station	Oswego	M1
428	Sekan Cheese Co.	Girard	P9

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>KENTUCKY-21</u>			
201	Adair Cheese Co.	Columbia	M1
214	Albany Cheese Co.	Leitchfield	C3 M3
215	Armour Creameries	Elizabethtown	C1 C2 M3
236	Armour Creameries	Springfield	B1 C3 D1 D6 M3 M8 M9 S26
234	Carnation Co.	Campbellsville	M1
222	Carnation Co.	Maysville	M11
228	Carnation Co.	Somerset	M1
216	Cudahy Co.	Cynthiana	C17 M3
223	Cudahy Co.	Harrodsburg	C17 C18 M3
230	Cudahy Co.	Russell Springs	C17 C18 M3
224	Cudahy Co.	Tompkinsville	C1 M3
20	Dairyman's, Inc.	Louisville	D1 M2 M8
204	D. I. Manufacturing, Inc.	Glasgow	C1 C17 M3
206	DMI, Inc.	Louisville	S1 S2 S3 S4 S7 S18 S23 S25 S28 S29
212	Eagle Pass Cheese Co.	Albany	C3 M3
217	Hart County Cry.	Horse Cave	C3 M3
203	Kraft Foods	Lawrenceburg	C1 C2 M3
227	Kraft Foods	Owenton	C3 M3
238	Spears Milk Service	Stanford	M1
233	Spears Milk Service	Taylorsville	M1
211	Sugar Creek Foods Div. of Beatrice Foods	Louisville	B1 B2 B3 P1
208	Swift Edible Oil Co.	Glasgow	D8 S29
<u>LOUISIANA-22</u>			
1	Dairymen Inc., Gulf Milk Div.	Franklinton	B1 B6 C3 C17 D1 M8
<u>MARYLAND-24</u>			
19	*Maryland-Virginia Milk Prod. Assn.	Laurel	B1 B3 D1 M8 P1
440	Tableland Milk Prod. Inc.	Oakland	M1
<u>MASSACHUSETTS-25</u>			
18	Yankee Milk, Inc.	W. Springfield	D1 M2 M8
19	Yankee Milk, Inc.	Andover	D1 M2 M8 M16
<u>MICHIGAN-26</u>			
608	Constantine Coop. Cry.	Constantine	B1 D1 D4 D6 M1 M2

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>MICHIGAN-26 (Cont.)</u>			
226	Copper Country Dairy, Inc.	Dollar Bay	C1 C2 C3
439	Daggett Cheese Co.	Daggett	C1 C2 M3
436	Frigo Cheese Corp.	Carney	M1
12	Hudsonville Cry. & Ice Cream Co.	Burnips	B1
303	Kalamazoo Cry. Co.	Kalamazoo	B1 M2 M9
117	Kraft Foods	Clare	C2 M3
137	Kraft Foods	Pinconning	C2 C5 C6 C7 M3
577	McDonald Coop. Dairy	Chesaning	M1 M2 M9
548	Mead-Johnson & Co.	Zeeland	P6 S14
123	Michigan Milk Producers Assn.	Ovid	B1 D1 D4 D6 D8 M1 M2 M9 M12
380	Michigan Producers Dairy Co.	Adrian	M1 M2 M7 M9
242	Michigan Producers Dairy Co.	Sebewaing	B1 D1 D4 D6 M1 M2 M9
518	Ontonagon Valley Coop.	Bruce Crossing	C3
152	Pet, Inc.	Charlotte	M1
17	Pet, Inc.	Wayland	S6
765	Peters Pak	Grand Rapids	B2 P1
611	Ross Laboratories	Sturgis	P6
783	Win Schuler's Inc.	Marshall	P9
<u>MINNESOTA-27</u>			
001	Aitkin Coop. Cry. Assn.	Aitkin	M1
486	Albany Coop. Cry.	Albany	B1 M1 M7 M12
064	Almelund Cry. Co.	Almelund	M1
597	Annandale Coop. Cry. Assn.	Annandale	B1 M1 M7 M12
078	Assoc. Milk Producers, Inc.	Bagley	M1
613	Assoc. Milk Producers, Inc.	Clarkfield	C3 D8 M3 S3 S28
246	Assoc. Milk Producers, Inc.	Lake Benton	M1
476	*Assoc. Milk Producers, Inc.	New Prague	D1 M2
031	*Assoc. Milk Producers, Inc.	New Ulm	B1 B2 D1 D6 M13 M18 P1
515	Assoc. Milk Producers, Inc.	Owatonna	M1
506	Assoc. Milk Producers, Inc.	Paynesville	C1 C2 C3 D1 D8 M2 M3
366	Assoc. Milk Producers, Inc.	Pelican Rapids	M1
355	Assoc. Milk Producers, Inc.	Rochester	C1 C3 C7 M3
218	Atwater Creamery Co.	Atwater	B1 M1 M7 M12
610	Big Stone Cheese Factory, Inc.	Canby	M1

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>MINNESOTA-27 (Cont.)</u>			
087	Blue Ox Coop. Cry.	Brainerd	M1
360	Bluffton Coop. Cry. Assn.	Bluffton	B1 M1 M7 M12
293	Bock Coop. Cry.	Bock	M1
046	Bongards Creameries	Norwood	B1 C1 C2 C6 C7 D8 M15 P9 S3 S4 S10 S31
199	Braham Coop. Cry. Assn.	Braham	M1
489	Brooten Coop. Cry. Assn.	Brooten	M1
256	Brownnton Coop. Cry. Assn.	Brownnton	M1
301	Buckman Farmers Coop. Cry. Assn.	Buckman	B1 M1 M7 M12
267	Cass-Clay Cry., Inc.	Waubun	M1
281	Cedar Mills Coop. Cry. Assn.	Cedar Mills	M1
138	Clarks Grove Coop. Cry.	Clarks Grove	M1
490	Cold Spring Coop. Cry. Assn.	Cold Spring	B1 M1 M7 M12
229	Community Creamery	Lake Bronson	B1 M18
099	Concord Co-operative	West Concord	M1
139	Conger Coop. Cry. Co.	Conger	B1 M1
282	Corvuso Cry. Co.	Cosmos	M1
041	Cromwell Coop. Cry. Assn.	Cromwell	B1 M1 M12
361	Dalton Coop. Cry. Assn.	Dalton	M1
285	Dassel Coop. Dairy Assn.	Dassel	B1 M1 M7 M12
	Dawson Mills	Dawson	S35
653	Delmark Co., Inc. (The)	Minneapolis	P3 P4 P11 P12 P15
391	Edgerton Coop. Cry.	Edgerton	M1
549	Elgin Coop. Cry. Assn.	Elgin	C3 M3 M14
363	Elizabeth Coop. Cry. Assn.	Elizabeth	M1
302	Elmdale Creamery Assn.	Bowlus	M1
239	Elysian Coop. Cry. Assn.	Elysian	M1
393	Erskine Cry. Assn.	Erskine	M1
652	F & A Cheese Co.	Bertha	M1
433	Fairfax Coop. Cry. Assn.	Fairfax	M1
	Farmers Butter & Dairy Coop.	Owatonna	M1
247	Farmers Coop. Cry. Assn.	Balaton	M1
377	Farmers Coop. Cry. Assn.	Goodridge	M1
060	Farmers Coop. Cry. Assn.	Montevideo	M1
294	Farmers Coop. Cry. Co.	Foreston	M1
405	Farmers Cry.	Cyrus	B1 M12
406	Farwell Coop. Cry. Assn.	Farwell	M1
394	Fertile Cry. Assn.	Fertile	M1

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DAIRY PLANTS SURVEYED AND  
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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>MINNESOTA-27 (Cont.)</u>			
288	*First District Assn.	Litchfield	C1 D1 D8 M1 M2 M3 M7
225	First District Assn. (Sunburg Branch)	Sunburg	B1 M1 M2 M12
303	Flensburg Coop. Cry. Assn.	Flensburg	M1
289	Forest City Coop. Cry. Assn.	Litchfield	M1
582	Fremont Coop. Cry. Assn.	Utica	M1
106	Garfield Coop. Cry. Assn.	Garfield	B1 M1 M7
143	Geneva Coop. Cry.	Geneva	M1
020	Gilman Coop. Cry.	Gilman	B1 M1 M7 M12
257	Glencoe Butter & Produce Assn.	Glencoe	C1 C38 M1 M3 M15
407	Glenwood Cry.	Glenwood	M1
124	Granger Farmers Coop. Cry. Assn.	Granger	M1
271	Grygla Coop. Cry.	Grygla	M1
583	Hart Creamery Assn.	Rushford	M1
435	Hector Farmers Coop. Cry.	Hector	M1
384	Hinckley Coop. Cry.	Hinckley	B1 M1 M7 M12
166	Hoffman Coop. Cry. Assn.	Hoffman	B1 M1 M7 M12
518	Hope Coop. Cry. Assn.	Hope	B1 M7 M12
191	Houston-Money Creek Coop. Cry.	Houston	C3 M3 M14
548	Inter-Lake Coop. Assn.	Browns Valley	M1
565	Janesville Cry. Assn.	Janesville	M1
240	Kilkenny Cry. Assn.	Kilkenny	M1
502	Kraft Inc.	Melrose	C5 C6 C16 C17 M3
630	Kraft Inc.	R.R., Melrose	C3 C4 C5 C6 C20 M3 M15
221	Lake Lillian Coop. Cry. Assn.	Lake Lillian	B1 M1 M7 M12
436	Lakeside Coop. Cry. Assn.	Buffalo Lake	M1
107	*Land O'Lakes, Inc.	Alexandria	D1 M2 M7
547	*Land O'Lakes, Inc.	Browerville	B1 D1 D6 P1
192	Land O'Lakes, Inc.	Caledonia	M1
202	Land O'Lakes, Inc.	Dalbo	C17 M2 M15
443	*Land O'Lakes, Inc.	Faribault	B1 D1 D6 D8 M2 P1 S' S2 S3 S11 S23 S37
398	*Land O'Lakes, Inc.	Fosston	D1 M2
555	*Land O'Lakes, Inc.	Lake City	D1 D8 S23 S24
448	*Land O'Lakes, Inc.	Luverne	D1 D4 M2
298	*Land O'Lakes, Inc.	Milaca	M1 M2
085	*Land O'Lakes, Inc.	Mountain Lake	B1 D1 D2 D6 P1
369	*Land O'Lakes, Inc.	Perham	C1 C2 D1 D8 M2 M3
385	*Land O'Lakes, Inc.	Pine City	D1 D6 M1 M2 M8 S2 S3
156	Land O'Lakes, Inc.	Pine Island	C1 D8 M3 M15 S3
588	Land O'Lakes, Inc.	Rollingstone	M1
451	Land O'Lakes, Inc.	Roseau	M1
130	*Land O'Lakes, Inc.	Spring Valley	D1 D6 D8 M1 M2 S1 S2 S3
305	Lastrup Coop. Cry.	Lastrup	M1
324	LeRoy Coop. Cry. Assn.	LeRoy	M1

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DAIRY PLANTS SURVEYED AND  
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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>MINNESOTA-27 (Cont.)</u>			
242	LeSueur Cheese Co., Inc.	LeSueur	C1 M3 M15
082	Leonard Coop. Cry. Assn.	Leonard	M1
306	Little Rock Coop. Cry. Co	Royalton	B1 M1 M7 M12
543	Long Prairie Cry. Assn.	Long Prairie	M1
570	Maple Island, Inc.	Stillwater	D4 M16 S14 S15 S18 S24 S25 S28 S29 S30
148	Maple Island, Inc.	Wanamingo	D1 D2 D4 P3 P4 P5 P6 S3 S14 S15 S18
353	Marigold Foods, Inc.	Rochester	M2 M4 M14
399	McIntosh Coop. Cry. Assn.	McIntosh	M1
584	Meadow Land Dairy Assn.	Lewiston	M1
126	Meadow Land Dairy Assn.	Mabel	M1
127	Meadow Land Dairy Assn.	Preston	B1 D1 D4 D6 P5 P8 P15 S3 S4 S33
519	Medford Cry. Assn.	Medford	M1
499	Meire Grove Coop. Dairies Assn.	Melrose	M1
	Miami Margarine Co. Inc.	Albert Lea	P20
530	Mid-America Dairymen, Inc.	Benson	M1
533	Mid-America Dairymen, Inc.	Bertha	D8 M1
030	Mid-America Dairymen, Inc.	Essig	M1
093	Mid-America Dairymen, Inc.	Farmington	C12 D1 D4 D8 M2 M4 M8 M10 M15 M16 S16 S19
367	Mid-America Dairymen, Inc.	Fergus Falls	C1 M3 M15
259	Mid-America Dairymen, Inc.	Hutchinson	S17 S36
135	Mid-America Dairymen, Inc.	Twin Lakes	M1
260	Mid-America Dairymen, Inc.	Winsted	C3 M3 M15 S10
484	*Mid-America Dairymen, Inc.	Winthrop	B1 D1 D6 D8 P1
646	Mid-America Dairymen, Inc.	Zumbrota	C1 C3 D8 M3 M15 S3 S4 S23
485	Mid-America Dairymen, Inc. (Cry. Div.)	Winthrop	M1
108	Millerville Coop. Cry. Assn.	Brandon	B1 M1 M7
109	Miltona Cry. Assn.	Miltona	B1 M1 M7 M12
190	Miss. Valley Milk Prod. Assn.	Hokah	C1 M1 M3
287	Modern Craftmen's Milk Assn.	Watkins	C1 M3 M15 S10 S31
529	National Farmers Organization	Appleton	B1 D1 M1 M12
638	National Farmers Organization	St. Charles	M1
639	National Farmers Organization	Sauk Centre	M1
110	Nelson Cry. Assn.	Nelson	M1
482	New Auburn Cry. Assn.	New Auburn	M1
222	New London Cry. Assn.	New London	M1
339	Nicollet Food Products	Nicollet	D1 D6 D8 S3 S23 S25 S26 S28 S30
585	Nodine Coop. Cry. Assn.	Dakota	M1

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DAIRY PLANTS SURVEYED AND  
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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>MINNESOTA-27 (Cont.)</u>			
022	Oak Park Coop. Cry. Assn.	Oak Park	M1
424	Oklee Creamery Assn.	Oklee	M1
112	Osakis Cry. Assn.	Osakis	M1
636	Pace Dairy Foods Co.	Rochester	P9 P10
004	Palisade Coop. Cry. Assn.	Palisade	M1
505	Paynesville Coop. Cry. Assn.	Paynesville	M1
372	Perham Coop. Cry. Assn.	Perham	B1 M1 M7 M12
309	Pierz Coop. Assn.	Pierz	M1
556	Plainview Milk Products Assn.	Plainview	B1 D1 M12
568	Plum Valley Cry.	Waldorf	B1 C1 C2 D3
425	Plummer Coop. Cry. Assn.	Plummer	M1
300	Princeton Coop. Cry.	Princeton	B1 M7 M12
326	Racine Cry. Assn.	Racine	M1
310	Ramey Farmers Coop. Cry.	Foley	B1 M1 M12
545	Reynolds Coop. Cry. Assn.	Long Prairie	M1
023	Rice Farmers Coop. Cry. Co.	Rice	B1 M1 M7 M12
508	Richmond Cry. Co.	Richmond	M1
587	Ridgeway Foods, Inc.	Houston	C1 M3
400	Rindal Coop. Dairy Assn.	Fertile	M1
356	Rock Dell Coop. Cry. Co.	Byron	M1
113	Rose Coop. Cry. Assn.	Eagle Bend	M1
261	Round Grove Coop. Cry. Assn.	Stewart	M1
312	Royalton Coop. Cry. Assn.	Royalton	M1
341	St. Peter Cry. Co.	St. Peter	B1 D1 D4 D6 D8 D9 M8 M13 S3 S4 S5 S25 S26 S28 S29
512	Sauk Centre Coop. Cry. Assn.	Sauk Centre	M1 M2
213	Sioux Valley Coop. Cry. Co.	Sioux Valley	M1
313	Sobieski Coop. Cry. Assn.	Little Falls	M1
251	Southwestern Minnesota Dairy Assn.	Russell	M1
037	Springfield Coop. Cry. Assn.	Springfield	B1 M1
635	Stauffer Chemical Company	Rochester	P15 P17 S4 S10 S31 S33
615	Sugar Creek Foods Div. of Beatrice Foods, Co.	St. Paul	P1
314	Swanville Coop. Cry.	Swanville	M1
444	Treasure Cave, Inc.	Faribault	C16
373	Underwood Coop. Cry. Co.	Underwood	M1 M7
525	Union Cry. Assn.	Blooming Prairie	B1 M1 M7 M12

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DAIRY PLANTS SURVEYED AND  
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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>MINNESOTA-27 (Cont.)</u>			
315	Upsala Coop. Cry. Assn.	Upsala	M1
374	Urbank Coop. Cry. Assn.	Parkers Prairie	B1 M1 M7 M12
114	Valley Cry. Assn.	Garfield	M1
098	Vernon Coop. Cry. Assn.	Hayfield	B1 C3 C41 D1 M14
264	West Lynn Coop. Cry.	Hutchinson	M1
594	Wilson Coop. Cry. Assn.	Winona	M1
265	Winsted Farmers Coop. Cry. Assn.	Winsted	M1
133	Wykoff Coop. Cry.	Wykoff	M1
<u>MISSISSIPPI-28</u>			
12	Cooper Cheese Co.	Brooksville	C3 M3
20	McClendon Cheese Co.	Newton	C3 M3
31	McClendon Cheese Co.	Booneville	C3 M3
<u>MISSOURI-29</u>			
	Assoc. Milk Prod., Inc.	King City	M1
108	Carnation Company	Mt. Vernon	M2 M5 M11
117	Carnation Company	Seymour	M1
144	Clearfield Cheese Co.	Clinton	P9
201	Foremost Foods Co.	Joplin	M2
207	Foremost Foods Co.	Springfield	M2
213	Frohna Creamery	Frohna	B1
228	Greenfield Cheese Co.	Greenfield	C1 M3
301	Kahoka Cheese Co.	Kahoka	C3 M3 P10
337	Kraft Foods	Springfield	C1 M3
397	Mansfield Cheese Corp.	Mansfield	C1 M3
513	*Mid-America Dairyman, Inc.	Cabool	M1 M2 M8
516	Mid-America Dairyman, Inc.	Chillicothe	M1 M2 M8
519	*Mid-America Dairyman, Inc.	Eldorado Springs	M1
519	*Mid-America Dairyman, Inc.	Eldorado Springs	M2
183	Mid-America Dairyman, Inc.	Emma	C1 M2 M3

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>MISSOURI-29 (Cont.)</u>			
528	*Mid-America Dairymen, Inc.	Lebanon	M1
414	*Mid-America Dairymen, Inc.	Monett	C1 M3 S5
534	*Mid-America Dairymen, Inc.	Springfield	B1 D1 D6 M1 M2 M8 M13 S5
424	Milnot Co.	Seneca	B1 M2 M11 M17
681	Ozark Cheese Co.	Mt. View	C1 M3
472	Parlor Brand Cheese Co.	Maryville	C1 M3
483	Perryville Cheese Co.	Perryville	C3 M3
495	Pet, Inc.	Neosho	M2 M11
021	Prairie Farms Dairy, Inc., Aro Dressel Div.	St. Louis	B1 M2 M12 P1
522	Producers Cry. Co.	Kirksville	C1 M3
597	Schreiber, L.D. Cheese Co., Inc.	Carthage	P9 P10
654	Stockton Cheese Co.	Stockton	C3 M3
663	Sullivan County Cheese Co.	Milan	C17 M3
331	Worrel Transport	Mt. Grove	M1
<u>MONTANA-30</u>			
63	Consolidated Dairies of Lake County	Ronan	B1 C3
22	Glacier Mountain Cheese	Gallatin Gateway	C3
<u>NEBRASKA-31</u>			
203	Assoc. Milk Producers, Inc.	Laurel	M1
196	Assoc. Milk Producers, Inc.	Plainview	B1 C1 D3 D5 D7 M3 M15
22	Beatrice Foods Co.	Lincoln	B1 P1
61	Blue Valley Cheese Co.	Hebron	C17 C18 M3
222	Clarks Produce & Milk Transfer	Loretto	M1
216	Dodge Dairy Products, Inc.	Dodge	C1 M3
224	Kraft Foods	O'Neill	C1 M3
93	Leprino Cheese Manufacturing Co.	Chappell	C17 M2 M3
172	Lyons Coop. Cry.	Lyons	B1 D3 D5
227	Mid-America Dairymen, Inc.	Broken Bow	M1
	*Mid-America Dairymen, Inc.	Lincoln	M1 M2 M7
67	*Mid-America Dairymen, Inc.	Norfolk	B1 B2 D1 D6 M13 P1
58	Mid-America Dairymen, Inc.	Superior	C17 D8 M2 M3 S10 S31
	National Farmers Organization	Creston	M1
202	Neu Cheese Company	Hartington	C1 C2 C7 C30 M3
74	Newman Grove Coop. Cry.	Newman Grove	C17 M2 M3
222	Orchard Dairy Products	Orchard	C1 C7 M3 S4 S28
146	Ord Cheese Co.	Ord	C1 M3
114	Oxford Cheese Corp.	Oxford	C1 C7 M3

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>NEBRASKA-31 (Cont.)</u>			
43	Ravenna Cheese Co., Inc.	Ravenna	C1 M3
24	Roberts Dairy	Lincoln	B1 C14 M8 P1
08	Roberts Dairy Co.	Omaha	M1 M2 M22
212	West Point Dairy Products Inc.	West Point	B1 M18
236	Otto Welke Transfer.	Springview	M1
<u>NEW JERSEY-34</u>			
2430	Northfield Cheese Company	Northvale	P9
751	Scheps Cheese Co., Inc.	Paterson	C14 C17
<u>NEW YORK-36</u>			
0021	Bon-Ton Foods	Mamaroneck	P1
8608	Carnation Co.	South Dayton	M11
0329	Crowley's Milk Co., Inc.	Arkport	B1 D1 M8
0284	Cuba Cheese & Trading Co.	Cuba	C1 C17 D8 M3
5630	Dairylea Coop., Inc.	Oneida	B1 D1 D6 M1 M2 M7 M8 M9 M13 P1
1563	Dairylea Coop., Inc.	Vernon	D1 M1 M2 M7 M8 M9
1564	Dairylea Coop., Inc.	Vernon	C12 M4 S16
3417	Dellwood Foods, Inc.	Frasers	B1
2500	Eastern Milk Prod., Inc.	Horseheads	D1 M8 M9
2631	Elmhurst Milk & Cream Co., Div. of Prattsburg Cry. Co.	Prattsburg	B1 D1 M8
8788	Emkay Trading Corp.	Blasdell	C9 C10 C11
3979	Empire Milk Corp.	Hartlot	C17 M3
4127	Friendship Dairies, Inc.	Friendship	B1 B2 C12 C13 D1 M4
2323	Kraft Foods	Canton	C1 M3
8610	Kraft Foods	Lowville	C1 M15
8620	McCadam Cheese Co., Inc.	Chateaugay	C1 C6 M3 M15
5056	O-AT-KA Milk Coop., Inc.	Batavia	B1 M2 M8 M11 M13
3470	O-AT-KA Milk Coop., Inc.	Collins Center	D1 D4 D6 D8 M8 M15 S27
8628	O-AT-KA Milk Coop., Inc.	Mayville	D1
8071	Pollio Dairy Products Corp.	Campbell	B1 C14 C17
0348	Queensboro Farm Products	Canastota	B1 D1 M1 M8
1548	Queens Farms Dairy, Inc.	Pierrepont Manor	B1 D1 D4 M8 M9
3781	Queens Farms, Inc.	Copenhagen	C1
823	Sorrento Cheese Co., Inc.	Buffalo	C14 C17 M3

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DAIRY PLANTS SURVEYED AND  
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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>NEW YORK-36 (Cont.)</u>			
9077	Zenith-Godley Co., Inc.	New York	P1
<u>NORTH CAROLINA-37</u>			
77	Ashe County Cheese, Inc.	West Jefferson	C1 M3
76	Carnation Co.	Statesville	M11
<u>NORTH DAKOTA-38</u>			
47	Adams County Cry.	Hettinger	B1 C12
8	Bottineau Coop. Cry.	Bottineau	B1 M1
10	Capital City Cheese Co., Inc.	Bismarck	C3 M3 M14
05	Capital City Foods, Inc.	Bismarck	B1
27	Cass-Clay Cry., Inc.	Drake	M1
26	Cass-Clay Cry., Inc.	Edgeley	M1
25	*Cass-Clay Cry., Inc.	Fargo	B1 C12 D1 D6 M2 P1 S2
15	Cass-Clay Cry., Inc.	Jamestown	M1
13	Cass-Clay Cry., Inc.	Valley City	M1
19	Dickinson Cheese Co., Inc.	Dickinson	C1 M3 M14
21	Drake Coop. Cry.	Drake	M1
22	Elgin Farmers Cream & Milk Shipping Assn.	Elgin	M1 M2
92	Emmons Co. Cheese Corp.	Strasburg	C3 M3
45	Hazen Cheese Co., Inc.	Hazen	M1
46	Hebron Coop. Cry.	Hebron	M1 M2
85	Lakeland Cheese Co.	Powers Lake	C1 M3
17	Lakeview Dairy	Devils Lake	M1
53	Lakota Cheese Co. Inc.	Lakota	B1 C1 M3
82	Land O'Lakes, Inc.	Oakes	M1
59	Lefor Cheese Co., Inc.	Lefor	C1 M3
112	Medina Cheese Co.	Medina	C1 M3
104	Peterson Creamery	Williston	B1
16	Powers Creamery	Crosby	B1
88	Rugby Creamery	Rugby	B1 C3
89	Selfridge Cheese Co., Inc.	Selfridge	C3 M3 M14

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DAIRY PLANTS SURVEYED AND  
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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>NORTH DAKOTA-38 (Cont.)</u>			
105	Tri-County Weighing Assn., Inc.	Wishek	M1
96	Tuttle Dairy Prod., Inc.	Tuttle	C3 M3
4	Valley Dairy Products, Inc.	Beach	C3 M3
11	Whey-To-Go, Inc.	Bismarck	D8
94	Winger Cheese Co., Inc.	Towner	C3 M3
107	Wishek Cheese Co.	Wishek	C1 M3 M14
31	Woeste Creameries, Inc.	Glen Ullin	B1 M1
<u>OHIO-39</u>			
20	Amfac-Food Inc., Fisher Cheese Co., Div.	Wapakoneta	P9
40	Beatrice Foods Co.	New Bremen	D1 D4 D8 M1 M2 M8
211	Biery Cheese Co.	Louisville	P10
101	Brewster Dairy Canned Dairy Products Inc.	Brewster Newcomerstown	C2 C3 C4 M3 M14 M15 M21
74	Chief Dairy Products Co.	Upper Sandusky	P10
36	Cloverland Dairy	Flushing	B1 P1 M12
99	Cottage Cry. Co., Div. of Orrville Milk Co.	Orrville	B1
87	Defiance Milk Prod. Co. (The) Div. of Diehl, Inc.	Defiance	M1 M2 M8 M9 M11
157	DMI Inc.	Pickerington	D1 S4 S23 P22
146	Eldorado Cry. Co.	Eldorado	D3
148	Equity Dairies, Inc.	Ft. Recovery	M1
39	Equity Dairies, Inc.	Lima	B1 D1 M1 M2 M7
147	Equity Dairies, Inc.	Sardinia	M1 M2 M7
903	Holmes Cheese Co.	Millersburg	C4 M3 M14 M15
154	International Automated Machines, Inc.	Perrysburg	P7
1238	Miami Margarine Company	Cincinnati	P20
110	Miceli Dairy Products	Cleveland	C14 C17 C18 C19 M2 M3
410	Middlefield Coop. Swiss Cheese Co.	Middlefield	C4 M3 M14 M15
125	Milk Marketing Inc. Dayton Div.	Dayton	D1 M1 M2 M7 M8
152	Minerva Dairy	Minerva	B1 C1 C2 C3 M2 M3
153	Nestle Co.	Marysville	S6 S7
28	Orrville Milk Co.	Orrville	D1 D4 D6 M2 M8 M13
127	Pet, Inc.	Bryan	M11
128	Pet, Inc.	Coldwater	M1 M2 M8 M9 M11 M17
109	Westerville Cry., Div. of Beatrice Foods	Covington	D1 M1 M2 M7 M8 M11
<u>OKLAHOMA-40</u>			
62	Assoc. Milk Producers, Inc.	Oklahoma City	B1 D1 D6
30	Assoc. Milk Producers, Inc.	Tulsa	C1 C3 D1 D6 D8 M2 M3
87	Blaine Dairy Products Co.	Watonga	C3 M3

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>OKLAHOMA-40 (Cont.)</u>			
70	Burkey Creamery	Cushing	B2 P1
607	Wilsey Bennett Inc.	Oklahoma City	P1
<u>OREGON-41</u>			
56	Coquille Valley Dairy	Bandon	B1 C1
38	Eugene Farmers Cry.	Eugene	B1
25	Farmers Coop. Cry.	McMinnville	B1 D1
41	Larsen's Cry.	Oregon City	B1
34	Mayflower Farms	Portland	B1 D1 D6
12	Raven Cry. Co.	Portland	P1
30	Tillamook County Cry. Assn.	Tillamook	B1
04	Wilsey Foods Co.	Salem	P20
<u>PENNSYLVANIA-42</u>			
051	Aldovin Dairy	Tunkhannock	B1 C12 D1 M4 M8
221	Beatrice Foods Co.	Somerset	B1 D1 P1
228	Bishoff Waynesburg Cry. Co.	Waynesburg	B1 D3 P1
084	Borden Co.	Wellsboro	M1
300	Carnation Co.	Cambridge Springs	M11
301	Carnation Co.	Corry	M1
440	Central Pennsylvania Milk Marketing Coop.	Reedsville	M1
229	L. D. Kallman Inc. T/A Dairy Sales Corp.	Coatesville	P1
242	Dietrich Dairy Inc.	Reading	B1 D1 D4 M8
208	Dunnet, C. W. & Co.	Philadelphia	P1
190	Keller's Cry.	Harleysville	P1
037	Lehigh Valley Farmers Coop.	Allentown	C3 C12 D8 M3 M4 M8 M15
310	Mountain Milk Co.	Shippensburg	M1
176	Northeast Dairy Coop., Fed., Inc.	Middlebury Center	B1 D1 D4 D6 M2 M7 M8 M9 M13
082	Penn Dairies, Inc.	York	M1 M2 M7 M8 M9 M10
060	Ready Foods Products, Inc.	Philadelphia	M2 M6
230	Sommer Maid Cry.	Doylestown	P1
264	Sun-Re Cheese Corp.	Sunbury	C14
130	Valley Creamery, Inc.	South Waverly	D1 B1
100	Zausner Foods, Inc.	New Holland	C10 C12 M4
<u>SOUTH DAKOTA-46</u>			
206	Assoc. Milk Producers, Inc.	Freeman	D1 M2
245	Assoc. Milk Producers, Inc.	Gregory	M1
208	Assoc. Milk Producers, Inc.	Lake Preston	M1

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>SOUTH DAKOTA-46 (Cont.)</u>			
211	Assoc. Milk Producers, Inc.	Parkston	C1 M3
240	Bear Butte Cheese Factory	Sturgis	C1 C3 C7 M3
243	Big Stone Cheese Co.	Castlewood	M1
229	Big Stone Cheese Factory	Big Stone City	B1 B2 C1 C2 C17 C18 C19 C20 C21 C22 C30 C34 M15
155	Black Hills Milk Producers	Rapid City	B1 D1 D6
203	Bowdle Cry. Co., Inc.	Bowdle	B1
228	*Cass-Clay Cry., Inc.	Aberdeen	C3 M1 M3 M14
201	Corsica Cheese, Inc.	Corsica	C1 C3 C7 M3 M14
246	Dakota Cheese, Inc.	Mitchell	C1 C3 C5 C6 C16 C17 C18
231	Ethan Dairy Products	Ethan	C2 M3
233	Hoven Dairy Corp.	Hoven	C1 M3
138	Lakeside Dairy	Sioux Falls	M2
244	Land O'Lakes, Inc.	Faulkton	M1
207	Land O'Lakes, Inc.	Lake Norden	M2 D1
156	*Land O'Lakes, Inc.	Sioux Falls	D1 M1 M2
111	Land O'Lakes, Inc.	Volga	B3 D1 D6 M2
219	Land O'Lakes, Inc.	Webster	M1
215	Landsberger Cry. & Produce Co.	Sisseton	B1
241	Rosebud Cheese Co.	Burke	C1 M3
212	Roslyn Cry. Co.	Roslyn	M1
213	Scotland Dairy Coop.	Scotland	B1 C1
137	Terrace Park Dairy	Sioux Falls	B1 P1 M2
242	Timber Lake Cheese Co., Inc.	Timber Lake	C1 M3
237	Twin Dakotas Dairy Corp.	Pollock	C1 M3
234	Valley Queen Cheese Co.	Milbank	B1 C1 M3
238	Veblen Cheese Factory, Inc.	Veblen	C1 M3
<u>TENNESSEE-47</u>			
323	Avalon Cheese Co.	McMinnville	C3 M3
036	Bassett's Dairy Prods Inc.	Bristol	M1
321	Bedford Cheese Co.	Shelbyville	C1
335	Dairymen Inc.	Chattanooga	B1
313	Dairymen Inc.	Lewisburg	B1 D1 M2 M8
331	D. I. Manufacturing, Inc.	Gallatin	M2 M8
324	Kraft Foods	Fayetteville	C4 M3
316	Kraft Foods	Gallatin	C1 C2 M3
318	Kraft Foods	Greeneville	C3 M3
326	Pet, Inc.	Greeneville	M11
311	Rutherford County Coop. Cry.	Murfreesboro	C3 M3
327	Sugar Creek Foods	Knoxville	B1 P1
	Div of Beatrice Foods		

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION					
<u>TENNESSEE-47 (Cont.)</u>								
312	Swift & Co.	Lawrenceburg	C1	M3				
330	Swift & Co.	Nashville	B1	P1				
332	Tennessee Cheese Co.	Woodbury	C3	M3				
<u>TEXAS-48</u>								
0905	Assoc. Milk Producers, Inc.	Muenster	C1	M3				
0908	Assoc. Milk Producers, Inc.	Sulphur Springs	B1	D1	D6	M2	M8	
6101	Collier Industries	Ft. Worth	P1	B1				
7868	Navasota Cheese Co., Inc.	Navasota	C1	C3	C17			
<u>UTAH-49</u>								
64	Clearfield Cheese Co.	Wellsville	P9					
61	Gossner Cheese Factory	Logan	B1	C1	C4	C7		
44	L. D. Schreiber Cheese Co., Inc.	Logan	P9	P10				
57	UCN Dairy Association	Beaver	C1	M3				
63	Western Dairy Coop. Inc. (WDCI)	Richmond	B1	C3				
08	Western General Dairies	Ogden	B1	C1	D8	S33		
	Ogden Division							
04	Wilsey Foods Inc.	Salt Lake City	P1					
<u>VERMONT-50</u>								
11	Grafton Village Cheese Co., Inc.	Grafton	C1	P10				
08	Hood, H. P. & Sons	Newport	D1	D4				
03	Hood, H. P. & Sons	St. Albans	B1	C12	D1	D6	D8	
40	Kraft Foods	Middlebury	C4	C14	M3			
39	Kraft Foods	Troy	C1	M3				
41	Lucille Farm Products, Inc.	Swanton	C17	C18	M2			
60	St. Albans Coop. Cry.	St. Albans	B1	D1	D10	M8		
<u>VIRGINIA-51</u>								
9410	Beatrice Foods Co.	Strasburg	B1					
	Valley Milk Producers Div.							
9412	Kraft Foods	Independence	C1	M3				
9414	Pet Milk Co.	Abingdon	M1					

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>WASHINGTON-53</u>			
23	Arden Farms Co.	Moses Lake	B1
77	Commercial Creamery	Spokane	B1 P1
76	Consolidated Dairy Products Co.	Seattle	P1 P9
62	Consolidated Dairy Products Co.	Spokane	D1 M2
11	Darigold Farms	Chehalis	C3 C7 M14 P10
48	Darigold Farms	Issaquah	B1 D1 D6 P1
03	*Darigold Farms	Lynden	D1 D6 M2
72	Dob Div. of Fairmont Foods Company (The)	Olympia	C3 C7 C17
25	Foremost Foods Co.	Seattle	B1
35	Inland Empire Dairy Assn.	Spokane	B1
75	Turner & Pease Co.	Seattle	P1
<u>WISCONSIN-55</u>			
0363	A-G Coop. Cry.	Arcadia	C3 M3
1258	Alaska Farmers Coop.	Kewaunee	C1 C2 M3
0358	Alcam Cry. Co.	Richland	B1 M18
1430	Alder Creek Cheese Factory	Fremont	C1 C2 C7 M3
0310	Alto Coop. Cry. Astico Div.	Astico	M1
0112	Alto Coop. Cry.	Waupun	C3 M1 M3 M14
0305	Alto Coop. Cry., Westfield Div.	Westfield	C1 C2 M3
0835	Amery Foods Co.	Amery	B1
1528	Andersonville Coop. Dairy	Ashland	C3 M3
2108	Arpin Dairy	Arpin	C3 C17 C18 M3
1244	Arthur Dairy	Cadott	C2 C3 C7 M3
1949	Assoc. Milk Producers, Inc., Marathon-Clark District	Abbotsford	C3 M3
0071	Assoc. Milk Producers, Inc.	Antigo	M1
0483	Assoc. Milk Producers, Inc.	Belleville	M1
0226	Assoc. Milk Producers, Inc.	Blair	C1 C3 M1
0114	Assoc. Milk Producers, Inc.	Boyceville	M1
0152	Assoc. Milk Producers, Inc.	Madison	C3 M1 M3 M14
0224	Assoc. Milk Producers, Inc.	Menasha	C3 M1 M3
0006	Assoc. Milk Producers, Inc.	Mt. Horeb	D1 M1 M2 M8 M9 S6
0425	Assoc. Milk Producers, Inc.	Portage	C32 P9 P10
0410	Assoc. Milk Producers, Inc.	Shullsburg	M1
0286	Assoc. Milk Producers, Inc.	Superior	M1
0001	Assoc. Milk Producers, Inc.	Turtle Lake	D1 M1 M2
1937	Bahl "A" Milk Co. Inc.	Fennimore	C1 C2 C4 C7 M1 M3
0495	Bamford Cheese Factory	Plymouth	C20 C21 M3
1102	Bass Lake Cheese Factory	Somerset	C3 M3
0730	Bear Valley Cheese Factory	Hillpoint	C1 M3
0123	Beatrice Foods Co., Wright & Wagner Div.	Beloit	C25 C29 D1 P17 S3 S7

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>WISCONSIN-55 (Cont.)</u>			
0140	Beechwood Cheese Co.	Adell	C5 C6 C7 M3
1038	Belle Plaine Cheese Factory	Shawano	C2 M3
1265	Bellinger Dairy	Thorp	C3 M1 M3
1246	Benecke's Cheese Factory	Denmark	C3 M3
1932	Bentle Brothers Cheese Factory	Hortonville	C1 M3
0844	Biggs Cheese Co.	Argyle	C1 C2 C7 M3
0980	Biglow Cheese & Butter Factory	Avoca	B1 C3 C5 C6 C7 M3
1966	Bletsoe Dairy Inc.	Neillsville	C3
0204	Borden Foods Co.	New London	C1 C2 C3 C4 C6 M3 M15 P10
0487	Borden Foods Co.	Plymouth	P9 P10 P19
1343	Bosstown Cheese Factory	Richland Center	C1 M3
0669	Branch Cheese Co.	Branch	C3 C17 M3
2171	Brill Coop. Cry.	Brill	C3 M3 M14
0896	Brookside Cheese Factory	Abrams	C1 C2 C7 M3
0949	Brookside Cheese Factory	Stratford	C1 M3
1259	Brush Hollow Cheese Factory	Viroqua	C3
0156	Brushville Cheese Factory	Pine River	C1 M3
1472	Buck Grove Coop. Assn.	Mineral Point	C1 M3
2115	Bud Cheese Factory	Viroqua	C3 M3
1953	Buena Vista Cheese Factory	Lone Rock	C3 C6 M3
0298	Burnett Dairy Cry.	Grantsburg	C1 C2 C17 C18
1849	Butternut Cheese Factory	Butternut	C3 M3
1700	Cady Cheese Factory	Wilson	C3 M3 M7
0498	Calumet Cheese Co. Inc.	Hilbert	P9 P10 P19
0499	Carnation Co.	Chilton	D2 P4
0740	Carnation Co.	Oconomowoc	P7 S6 S7 S13
0336	Carr Cheese Factory	Cuba City	C1 C2 C4 C5 C6 M3
1710	Carr Valley Cheese Factory	LaValle	C1 M3
0257	Cassel Gardens Farmers Coop.	Marathon	C3 M3
0250	Catawba Cry. & Cheese Factory	Catawba	C3 M3
0671	Cedar Grove Cheese Factory	Plain	C3 M3
0704	Cedar Valley Cheese Inc.	Belgium	C17 C18
0138	Central Cheese & Butter Assn.	Rice Lake	C1 C2 C7 M3
0160	Chalet Cheese Coop.	Monroe	C1 C5 C8 M3
1109	Chaseburg Coop. Cry.	Chaseburg	C1 M3
0821	Cheez Company Inc.	Wisconsin Rapids	P9 P10
1440	Cherry Grove Cheese Factory	Edgar	C3 M3
1065	Cherryland Dairies	Casco	C1 C2 M3
1889	Chili Milk Pool Coop.	Chili	C1 C2 M3 M14

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>WISCONSIN-55 (Cont.)</u>			
0746	Clark County Central Cheese Factory	Greenwood	C3 M3
0337	Clifton Farmers Coop. Cry.	Camp Douglas	M1
1477	Clover Belt Cheese Factory	Edgar	C2 C6 C17 M2 M3
0501	Clover Cream Dairy Products Co.	Marshfield	C3 C17 M3
0956	Clover Hill Dairy Co.	Stratford	C3 M3
0871	Cloverleaf Cheese Factory	Neenah	C1 C2 M3
0451	Cloverleaf Cheese Factory	Stanley	C3 M3
1515	Coleman Cheese Factory	Coleman	C1 C17 C18 C34 M3
0288	Connorsville Coop. Cry.	Downing	M1
1319	Conrath Coop. Dairy	Conrath	C3 M3
0002	Consolidated Badger Coop.	Appleton	D1 M1 M2 M7 M8 S26
0075	Consolidated Badger Coop.	Iola	M1
1950	Consolidated Badger Coop.	Marshfield	C1 M1 M3
0115	Consolidated Badger Coop.	Medford	M1
0362	Consolidated Badger Coop.	Shawano	M1
0197	Consolidated Badger Coop.	Wittenberg	B1 M1 M2 M8 M12 M19
0369	Coon Valley Coop. Cry.	Coon Valley	C1 M3
1413	Country Delight, Inc.	Fennimore	M1
1540	County Line Cheese Co.	Oconto	C1 M3
0648	Crystal Lake Cheese Factory, Inc.	Comstock	C1 C2 C5 C6 C8 C37 M3
0255	Cuba City Cry.	Cuba City	M1
0289	Dairy Maid Coop.	Augusta	C3
0290	Delmar Cheese Factory	Boyd	C1 C2 C3 M1 M3
0759	Deltown Chemurgic Corp.	Belleville	D4 D8 M15 S25 S28
0145	Dorchester Cheese Co.	Dorchester	M1
1349	Dupont Cheese Factory	Marion	C2 M3
1245	Duvall Farmers Cheese Coop.	Luxemburg	C1 M3
1289	East Krok Cheese Factory	Kewaunee	C1 C2 M3
1955	Eau Galle Cheese Factory	Eau Galle	C20 C21 M3
0493	Edelweiss Cheese Co.	Marshfield	C3 M3
1498	Edsedell Cheese Factory	Cadott	C3 M3
1025	Eiler's Cheese Factory	DePere	C1 C2 M3
0735	Elk Creek Cheese Factory	Viola	C3 M3
0201	Ellisville Coop. Dairy Assn.	Luxemburg	C1 C2 M3
0356	Ellsworth Coop. Cry.	Ellsworth	B1 C3 M1
1514	Elmdale Cheese Factory	Greenwood	C1 M3
0992	Elmwood Cheese Factory	Little Suamico	C2 C3 M3

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>WISCONSIN-55 (Cont.)</u>			
0284	Elroy Community Dairy Coop.	Elroy	C3 M3
0878	Excelsior Dairy Assn.	Blue River	C1 M3
0353	F&A Dairy Products	Dresser	C17 C18 C21 M3
0754	Fairview Cheese Factory	Bowler	C1 M3
0301	*Falls Dairy Co.	Jim Falls	B1 C3 M1 M3 M12
0313	Falls Dairy Co. (Foster Cry.)	Osseo	M1
0385	Falls Dairy Co.	Stanley	M1
0101	Farmers Cry. Co. of Bangor	Bangor	C3 M3
0951	Farmer's Pride Cheese Inc.	Arena	C3 M3
1355	Fennimore Branch Cheese Coop.	Fennimore	C1 M3
2122	Ferryville Cheese Factory	Ferryville	C1 C2 M3
1855	Foremost Blue Moon	Thorp	C3 C16 C36 C43 M1 M3
1012	Foremost Foods Co.	Medford	D2 P4 S4
0502	Foremost Foods Co.	Marshfield	M15
0778	Foremost Foods Company	Plover	D8 M15 S31 S32 S33
0747	Foremost Foods Co.	Waupun	M15
0164	Forest Spring Cheese Factory	Mt. Calvary	C1 C2 C6 C7 M3
0990	Four Corners Cheese Factory	Curtiss	C1 C2 M3
0750	Frankfort Cheese Factory	Edgar	C1 C2 M3
2201	Frigo Cheese Corp.	Lena	C14 C15 C17 C18 C19 M1 M2
1128	Frigo Cheese Corp.	Manawa	M1
0141	Frigo Cheese Corp.	Wyocena	C3 C16 M1
0157	Fritsch Cheese Factory	Cobb	M3
0987	Fuhrmanns South Shore Dairy	Iron River	C3 M3
1575	Gad Cheese Factory	Medford	C3 M3
0003	Galloway-West Co.	Fond du Lac	C1 C11 C29 D1 D6 D8 M1 M7 M10 S24 S26
1099	Gibbsville Cheese Factory	Sheboygan Falls	C1 C2 M3 M14
1157	Golden Glow Cheese Factory	Soldiers Grove	C3 M3
1853	Golden Guernsey Coop.	Chilton	C1 C3 M3
0184	Golden Guernsey Dairy Coop.	Waukesha	M1 M2
0653	Graf Cry. Co., Inc.	Zachow	B1 B2 M18 M19 P1
0151	Grand Meadow Coop. Dairy Co.	Stratford	C3 M3
1520	Grass Lake Cheese Factory	Shawano	C1 C2 M3
0721	Great Atlantic & Pacific Tea Co.	Manitowoc	D2 P4
0667	Green Valley Cheese Co.	Cecil	C1 M3

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION									
<u>WISCONSIN-55 (Cont.)</u>												
1866	Greenwood Milk Products Coop.	Greenwood	C1	C2	C7	M3						
0991	Gruber Cheese Factory, Inc.	Spring Green	C3	M3	M14							
0194	Halder Coop. Dairy	Mosinee	C3	M3								
1776	Halvorson Dairy	Colby	C1	C2								
0154	Harris Cheese Factory	Unity	C1	C2	M3							
0873	Handrick Cheese Factory	Marion	C1	C2	M3							
0834	Hatchville Cheese Factory	Menomonie	C3	M3								
0512	Hay Hollow Cheese Factory	Blanchardville	C1	C5	C6	M3						
1288	Hazelton Cheese Factory	Bagley	C1	M3								
0524	Health Valley Cheese Factory	Juda	C1	C5	C6	C37	M3	M14				
0910	Hebels Corners Cheese Factory	Denmark	C1	M3								
1444	Hemlock Cheese Factory	Greenwood	C3	M3								
0368	Hiawatha Valley Dairies	Pigeon Falls	C3	M1	M2	M3	M7					
0007	Hiawatha Valley Dairies Coop.	Sparta	B1	D1	M1	M2	M7	M12	P1			
0676	Hicks Cheese Co.	Shullsburg	C1	M3								
1512	Hillside Coop. Cheese Mfg.	Stratford	C3	M3								
1808	Hillside Coop. Dairy	Denmark	C1	C2	M3							
1196	Hoernke Cheese Factory	Merrill	C3	M3								
0339	Hoffman Corners Coop. Cry.	Kendall	M1									
1997	Hollandale Cheese Co.	Hollandale	C1	C2	M3							
2008	Homeland Dairy	Mauston	C1	C2	C6	M3						
0280	Honey Bee Cheese Factory	Marathon	C1	C2	M3							
0326	Hustler Coop. Cry.	Hustler	M1									
0199	Indian Head Cheese Factory	Soldiers Grove	C3	M3								
0559	InoFood Corp.	Merrill	M1									
1273	Irish Valley Cheese Factory	Plain	C1	C2	C6	M3						
0977	Issar Cheese Factory	Seymour	C1	M3								
1711	Kasson Cheese Co., Inc.	Brillion	C1	C3	C17	C18	C19	M1				
			M2	M3								
0048	Klondike Cheese Coop.	Monroe	C1	C2	C5	C6	C7	M3				
1325	Kraft Foods	Antigo	C20	C21	M1	M3						
0181	Kraft Foods	Milan	C20	M1	M3							
0311	Krakow Cheese Factory	Krakow	C1	M3								
1401	Krause Dairy Corp.	Oconto Falls	C1	M1	M3	M14						
1702	Kriewaldt Cheese Factory	Shawano	C1	M3								
1747	LaFarge Cry. Co.	LaFarge	C1	C2	C7	M3						
0635	Lakeside Cheese Factory	Kiel	C1	C2	M3	M14						
0291	Lake-to-Lake Dairy Coop.	Denmark	B1	D1	D4	D6	M1	M7				
			M8	M13								
0398	Lake-to-Lake Dairy Coop.	Kiel	C1	C2	C5	C7	M1	M14				

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<u>WISCONSIN-55 (Cont.)</u>			
0413	*Land O'Lakes, Inc.	Eau Claire	D2 P4 P15 S3 S7 S25 S28
2338	Land O'Lakes, Inc.	Clear Lake	M11 S21 S34
0295	Land O'Lakes, Inc.	Mondovi	M1
0057	Land O'Lakes, Inc., Cheese Div.	Spencer	P9 P10
1155	Laney Cheese Factory	Pulaski	C1 M3
2124	Larson Cry. Co.	Gays Mills	C3 M3
0376	Level Valley Dairy Co.	West Bend	B1 B4 B5 M5 P1
1556	Liberty Coop. Cheese	Kennan	C3 M3
1425	Liberty Pole Dairy Products	Viroqua	C3 M3
0279	Lima Cheese Factory	Waldo	C1 C17 M1 M3 M14
1499	Lincoln Center Coop. Dairy Co.	Marshfield	C1 M3
1505	Lone Pine Cheese Factory	Platteville	C1 M3
0292	Lov-It-Cry. Co.	Green Bay	B1 B6 M18 P1
1039	Lugano Cheese Co.	Monroe	C17 C18 M3 M14
1522	Lynn Dairy	Granton	C1 C2 M3 M14
0139	Lynn Proteins	Granton	M14 M15 M20 S33
0307	Madison Dairy Produce Co.	Madison	B1 M12 P1
1551	Maple Grove Cheese Factory	Milladore	C1 C2 C3 M3
1484	Maple Hill Coop. Dairy Assn.	Boyd	C1 C2 M3
0082	Maple Leaf Cheese Coop.	Albany	C1 C2 C5 C7 M3
0764	Maple Ridge Coop. Cheese Co.	Boscobel	C3 M3
0058	Marathon Cheese Corp	Marathon	P10
	Main Plant		
1092	Marshall Coop. Assn.	Conrath	C3 M3
0696	Masanz Dairy	Neillsville	C1 C2 C3 C6 M3
1519	Matteson Cheese & Butter Co.	Clintonville	C1 M3
0325	Mauston Coop. Cry.	Mauston	C1 M3
0516	Mayer Cheese Co.	Browntown	C4 C6 M2 M3
8-2767	Merrick Foods	Union Center	P3 P11 P15 P17
0285	Mid-America Dairymen, Inc., Northern Div.	Baldwin	M1 M2 M7
0300	Mid-America Dairymen, Inc.	Bloomer	C3 M1 M3
0159	Mid-Port Cheese Factory	Cashton	C1 M3
1241	Midway Coop. Cheese Factory	Cashton	C3 M3
1554	Mill Creek Cheese Factory	Arena	C1 M3
3100	Milupa Corp.	East Troy	M17
0660	Milwaukee Cheese Co.	Monroe	C1 C2 C5 C6 C17 M3 M14
0165	Milwaukee Cheese Co.	Waukesha	P9
0436	Mindoro Coop. Cry. Assn.	Mindoro	C1 C2 C6 M1 M3
0839	Mineral Point Cheese Co.	Mineral Point	C3 C7 M3
0823	Miss. Valley Milk Prod. Assn.	Gratiot	M1

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<u>WISCONSIN-55 (Cont.)</u>			
0447	Moquah Cheese Factory	Ashland	C3 M3
0886	Morgan Coop. Dairy Assn.	Oconto Falls	C1 C3 M3
0306	Morrison Coop. Dairy	Greenleaf	C1 M3
0610	Mount Sterling Cheese Factory	Mt. Sterling	C3
1433	Mullins Cheese Inc.	Riplinger	C1 M3
	Riplinger Div.		
0782	National Farmers Organization	Chetek	M1
0772	National Farmers Organization	Dickeyville	M1
0842	National Farmers Organization	Curtiss	M1
0773	National Farmers Organization	Neenah	M1
0794	National Farmers Organization	Sauk City	M1
0770	National Farmers Organization	Taylor	M1
0793	National Farmers Organization	Tomah	M1
0328	Nelson Cheese Co.	Nelson	C3 M3
1365	Neumann's Dairy	Brillion	C3 M3
2094	Newburg Corners Coop. Cheese Factory	Bangor	C3 M3
1525	North Hendren Coop. Dairy	Willard	C2 M3
0155	North Osborne Cheese Factory	Seymour	C2 C4 M3 M15
0106	Northern Wisconsin Cry. Assn.	Oconto Falls	M3
0340	Norwalk Cheese Coop.	Norwalk	C3 M3
0939	Oak Grove Cheese Factory	Clintonville	C1 C2 M3
0716	Osman Coop. Dairy Assn.	Newton	C1 C2 C6 C7 M3 M14
405	Osseo Coop. Cry Co.	Osseo	M1
0863	Outagamie Producers Coop.	Black Creek	C1 C2 C5 C30 M1 M3 M14 M15
0308	Pabst Farms, Inc.	Belleville	B1 M1 M2 M7 M12
0004	Pabst Farms, Inc.	Oconomowoc	D1 D6 D8 M1 M2 M7 M8 M9 S25 S28
0744	Patch Grove Creamery	Patch Grove	C3 M3
0445	Pauly Cheese Co., Div. of Swift & Co.	Green Bay	P9 P10
6-44	Pauly Cheese Co., Div. of Swift & Co.	Juneau	P10
6-46	Pauly Cheese Co., Div. of Swift & Co.	Monroe	P10
6-125	Pauly Cheese Co., Div. of Swift & Co.	Wausau	P10
0771	Penn Hollow Cheese Factory	Avoca	C1 C2 C3 C6 C7 M3
0334	Pine River Dairy Co.	Manitowoc	B1 M12
0701	Pine River Farmers Dairy Coop.	Merrill	C1 C2 C3 M2 M3
1797	Pine Valley Coop. Cheese Mfg. Assn.	Edgar	C3 M3
1106	Pleasant Corners Cheese Factory	Suring	C1 C2 M3

\*USDA resident grading service provided.

DAIRY PLANTS SURVEYED AND  
APPROVED FOR USDA GRADING SERVICE

PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>WISCONSIN-55 (Cont.)</u>			
1539	Pleasant View Cheese Factory	Appleton	C1 M1 M3 M14
1271	Pleasant View Coop. Cry. Co.	Medford	C1 C2 M3
1313	Pleasant View Dairy	Loyal	C1 C2 M3
2050	Potts Blue Star Cheese Factory	Denmark	C1 M3 S2
1835	Preston Dairy Coop.	Fennimore	C1 M3
2030	Readstown Cry. Co.	Readstown	B1 C3
2178	Red Mound Cheese Factory	DeSoto	C3 M3
0723	Redville Dairy, Inc.	Greenwood	C1 C18 M2
2003	Retreat Cheese Factory	DeSoto	C1 M3
0035	Rice Lake Cry. Co.	Rice Lake	B1 B3 D1 D8 M10 M15
1085	Rio Creek Coop. Cheese Co.	Rio Creek	C1 M3
0621	River Road Cheese Factory	Fredonia	C17 C20 M3
0454	Rockbridge Cheese Factory	Richland Center	C1 M3
1209	Rocky Ridge Coop. Dairy Co.	Mosinee	C1 C2 C6 M3
0931	Rogersville Cheese Factory, Inc.	Rosendale	C17 C18 M2 M3 M14
1458	Rose Brook Cheese Factory	Shawano	C2 M3
1330	Roselawn Cheese Factory	Colby	C3
1061	Rosewood Dairy	Algoma	C1 C2 C5 C6 M3
1272	Rosiere Coop. Cheese Factory	Casco	C1 C2 M3
1156	Roy's Sanitary Dairy	Monroe	B1
0148	Ryser Bros. of Wisconsin Inc.	Mt. Horeb	C1 C5 C6 C7 C17 M3 M14
1785	S&R Cheese Corp.	Plymouth	C17 C18 C21 M2 M3 M14 P10
0343	*Safeway Stores, Inc.	Durand	D2 P4
2048	Sanitary Cry.	Boscobel	B1 C1
0010	Sanna Division, Beatrice Foods Company	Menomonie	B1 D1 D2 M1 M2 P4 P5 P7 P17 S6 S7 S11 S17 S18 S20
0777	Sanna Division, Beatrice Foods Company	Vesper	P7 P17 S6 S7
0491	Sargento Cheese Co. Inc.	Plymouth	P10
1076	Schlinsog Dairy Inc.	Loyal	C1 M3
0730	Schmitz Bear Valley Cheese Fy.	Hillpoint	C1 C3 M3
0249	School Grove Dairy Coop.	Brillion	C3 M3 M14
0443	Schreiber, L. D. Co.	Green Bay	P9 P10 P19
1795	Schultz Cry. Co.	Antigo	C1 C2 C3 M1 M3
1238	Sherry Dairy	Sherry	C1 C2 C6 M3
0636	Silver & Lewis Cheese Co.	Monticello	C5 C6 M3 M14
0127	Sneider Dairy Co., Inc.	Wausau	C3 M3
1130	Soldiers Grove Farmers Coop. Cheese Factory	Soldiers Grove	C3 M3
0240	South Alma Cheese Factory	Alma Center	C17 M3
0832	South Side Cheese Factory	Fairchild	C1 C7 C17 M3

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DAIRY PLANTS SURVEYED AND  
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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>WISCONSIN-55 (Cont.)</u>			
2109	Springdale Cheese Factory	Viola	C3 M3
0172	Springside Cheese Factory	Coleman	C1 M3
1285	Star Valley Cry. Co.	Soldiers Grove	C1 M3
1350	Stella Cheese Co., Div. of Universal Foods	Brodhead	C17 M2 M3
2095	Stella Cheese Co., Div. of Universal Foods Corp.	Campbellsport	C17 C18 C20 C21 C22 M1 M2 M3
1891	Stella Cheese Co., Div. of Universal Foods	Clayton	C16 C20 C21 C22 C34 C36 C42 M1 M2 M3
2144	Stella Cheese Co., Div. of Universal Foods Corp.	Cumberland	C20 C21 C22 C34 C42 M1 M2 M3
2120	Stella Cheese Co., Div. of Universal Foods Corp.	Dodgeville	C17 C18 M2 M3
1120	Steve's Cheese Co.	Denmark	C1 C2 M3 M14
0814	Sturm, A. & Sons, Inc.	Manawa	D2 P1 P3 P4 P7 P16
1823	Stephensville Cheese Factory	Hortonville	C1 C3 M3
0475	Suemnicht Cheese Co.	Loganville	C3 M3
1608	Summit Cheese Co.	Wilson	C1 C2 C3 M3
0186	Sunny Creek Cheese Factory	Randolph	C5 M3
1294	Sunset Coop. Cheese & Butter Co.	Wausau	C1 C2 M3
0210	Swift & Co.	La Crosse	P1
0739	Sylvan Cheese Factory	Richland Center	C3 M3
0630	Thiry Daems Cheese Factory	Luxemburg	C3 M3
1434	Tonet Farmers Cheese Co., Inc.	Luxemburg	C1 C2 C7 M3
1197	Tramway Cheese Factory	Menomonie	C1 C3 M3
1261	Twelve Corners Cheese Factory	Black Creek	C1 C2 M3
1508	Twin Town Cheese Factory	Almena	C3 C20 C21 M2 M3
1369	Unity Dairy Products	Unity	C1 C2 C6 M3
1986	Wakefield Cheese Factory	Dodgeville	C3 M3
1074	Warner Creek Cheese Factory	Hillsboro	C3 C5 C6 M3
1305	Washington Cheese Factory	Cecil	C1 M3
0372	Westby Coop. Cry.	Westby	B1 C3 C12 M1 M3 M14
2126	West Prairie Cheese Factory	Viroqua	C3 M3
1410	Weyauwega Milk Products, Inc.	Weyauwega	B1 C1 M1 M2 M18
0901	Weyauwega Star Dairy	Weyauwega	C2 M3
0972	White Clover Cheese Factory	Sheboygan Falls	C1 C2 M3
0905	White Clover Dairy Co., Inc.	Kaukauna	C1 C6 C30 C31 M1 M3
1784	Wild Cherry Dairy	Thorp	C1 C2 C7 M3
1108	Wild Rose Cry. Coop.	Wild Rose	C1 C2 M3

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DAIRY PLANTS SURVEYED AND  
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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>WISCONSIN-55 (Cont.)</u>			
0399	Wisconsin Dairies Coop.	Barron	C1 C2 C3 C5 C6 C7 M3 M15
0118	Wisconsin Dairies Coop.	Bloomington	C3 M3
0350	Wisconsin Dairies Coop.	Clear Lake	M1
0294	Wisconsin Dairies Coop.	Cochrane	C3 M3
0011	Wisconsin Dairies Coop.	Lancaster	C1 C2 C6 C7 M3 M14 M15
0360	*Wisconsin Dairies Coop.	Reedsburg	B1 B2 D1 D6 M1 M8 P1 S26
0107	Wisconsin Dairies Coop.	Richland Center	C3 D8 M3 M14 M15
0361	Wisconsin Dairies Coop.	Sauk City	D1 D4 M1 M2 M7 M8 M15 P3 P15 S1 S2 S3 S28
0324	Wisconsin Dairies Coop.	Union Center	M1
1887	Wisconsin Dairy State	Rudolph	C1 C2 M1 M3 M14 M15
0074	Wohlt Cheese Corp.	Fremont	P9
1008	Wohlt Cheese Corp.	Weyauwega	P9
1718	Wrightstown Milk Prod.	Wrightstown	M1
0304	Wuethrich, John Cry. Co., Inc.	Greenwood	B1 B6 M18 P1
0627	Wyoming Valley Cheese Factory	Spring Green	C3 M3
0309	Zanders Cry., Inc.	Cross Plains	B1 M12 P1
<u>WYOMING-56</u>			
14	Custom Dried Foods	Afton	P23 P24
11	S.V. Cheese Corp.	Thayne	C14 C17 C18

\*USDA resident grading service provided.

## LABORATORY SERVICE

USDA laboratory testing service is available upon request to any plant, industry, or private organization for analysis of its products. Minimum fees are shown in the following schedule. (There will be a minimum charge of \$10.15 for each testing request or certificate issued.)

(a) Dry milk and related products:	
Total fat (ether extraction) .....	3.70
Moisture .....	2.85
Titratable acidity .....	1.40
Solubility index .....	1.90
Scorched particles .....	1.90
Bacterial plate count .....	3.70
Bacterial direct microscopic count .....	5.50
Flavor .....	.95
Whey protein nitrogen .....	9.25
Vitamin A .....	18.35
Alkalinity of Ash .....	20.30
Dispersibility .....	9.25
Coliform (solid media) .....	3.70
Salmonella .....	14.75
Phosphatase .....	20.30
Oxygen .....	11.00
Density .....	1.40
(b) Condensed milk and related products:	
Fat (fat extraction) .....	5.50
Total solids .....	3.70
Sugar (sucrose) .....	20.30
Net Weight (per can) .....	2.25
Flavor, color, body, texture .....	1.40
(c) Cheese and related products:	
Moisture .....	3.70
Moisture in duplicate .....	5.50
Total fat (ether extraction) .....	6.45
Moisture and fat (dry basis) complete .....	10.15
(d) Butter and related products:	
Moisture .....	3.70
Fat .....	7.30
Salt .....	3.70
Complete Kohman analysis .....	11.00
Fat and moisture (same sample) .....	9.25
Flavor, odor, body, texture .....	1.90
Peroxide value .....	20.30
Free fatty acid .....	9.25
Yeast and mold .....	4.65
Proteolytic count .....	4.65
(e) Corn-Soya-Milk:	
Sieve test .....	3.70
Density .....	1.40
Bostwick—uncooked .....	4.65
Bostwick—cooked .....	9.25
Protein (Kjeldahl) .....	9.25
Fat (Soxhlet) .....	6.45
Moisture .....	2.85
Crude fiber .....	12.90
Flavor .....	.95

See next page for address and telephone of USDA laboratories at Chicago and San Francisco. Samples may be sent direct without pre-arrangement, but should be accompanied by a request for the tests desired and name and address of the firm or person to be billed for the service. Upon request, results will be telephoned collect as soon as analysis is completed. The request should specify telephone number and person to contact.

The Chicago USDA laboratory is also available for additional tests not outlined above, for which charges would apply at the rate of \$20.30 per hour. For tests not listed, arrangements should be made direct with Dr. J. L. Dizikes, Chemist-In-Charge.



# D I R E C T O R Y

Name and Addresses of personnel Who May Be Contacted For Inspection,  
Grading and Laboratory Service on Dairy Products

<u>Area Covered</u>	<u>Contact</u>	<u>Telephone Number</u>
Arizona, California, Colorado, Idaho, Montana, New Mexico, Nevada, Oregon, Utah Washington, Wyoming	<u>PLANT INSPECTION, GRADING AND LABORATORY SERVICE</u>	
	R. F. Hedtke, Regional Supervisor Dairy Inspection Branch Poultry & Dairy Quality Division, Food Safety & Quality Service, USDA 630 Sansome Street, Room 754 San Francisco, California 94111	AC 415 556-5585
Arkansas, Iowa, Kansas, Louisiana, Minnesota, Missouri, Nebraska, North Dakota, Oklahoma, South Dakota, Texas	<u>PLANT INSPECTION AND GRADING SERVICE</u>	
	H. K. Linden, Regional Supervisor Dairy Inspection Branch Poultry & Dairy Quality Division, Food Safety & Quality Service, USDA 110 South Fourth Street, Room 242 Minneapolis, Minnesota 55401	AC 612 725-2246
	<u>LABORATORY SERVICE</u>	
	Dr. J. L. Dizikes, Chemist-In-Charge Dairy Insp. Branch Laboratory, FSQS, USDA 610 South Canal Street, Room 666 Chicago, Illinois 60607	AC 312 353-6525
Alabama, Illinois, Indiana, Kentucky, Michigan, Mississippi, Ohio, Tennessee, West Virginia, Wisconsin	<u>PLANT INSPECTION AND GRADING SERVICE</u>	
	K. R. Olson, Regional Supervisor Dairy Inspection Branch Poultry & Dairy Quality Division, Food Safety & Quality Service, USDA 610 South Canal St., Room 664 Chicago, Illinois 60607	AC 312 353-6680
	<u>LABORATORY SERVICE</u>	
	Dr. J. L. Dizikes, Chemist-In-Charge Dairy Insp. Branch Laboratory, FSQS, USDA 610 South Canal Street, Room 666 Chicago, Illinois 60607	AC 312 353-6525
Connecticut, Delaware Florida, Georgia, Maine Maryland, Massachusetts, New Hampshire, New Jersey, New York, North Carolina Pennsylvania, Rhode Island, South Carolina, Vermont, Virginia	<u>PLANT INSPECTION AND GRADING SERVICE</u>	
	L. C. Iverson, Regional Supervisor Dairy Inspection Branch Poultry & Dairy Quality Division, Food Safety & Quality Service, USDA U.S. Court House & Federal Bldg. 100 South Clinton St., Room 1205 Syracuse, New York 13202	AC 315 423-5325 (Commercial) 950-5325 (Government FTS)
	<u>LABORATORY SERVICE</u>	
	Dr. J. L. Dizikes, Chemist-In-Charge Dairy Insp. Branch Laboratory, FSQS, USDA 610 South Canal Street, Room 666 Chicago, Illinois 60607	AC 312 353-6525



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